

**Work procedure:** Fitting LV boards to KL base.

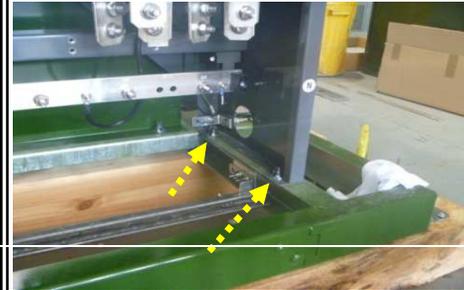
1. With the enclosure removed disconnect the flexible connections from the transformer bushings.



2. If DM&C equipment is installed remove wiring and fittings from the L/V Board.



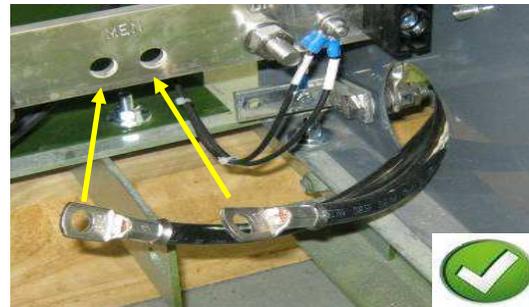
3. Remove 2 X M10 fixing bolts from R.H.S of galvanised channel base.



4. Remove 2 X M10 fixing bolts from L.H.S



5. Disconnect 2 X earth leads from earth bar.



6. Use 2 X lifting points to remove the disconnected board. Ensure the board is lifted gently so as not to damage the transformer bushings.



7. Reverse the procedure to install a board. Procedure 3 should be used when re-connecting the board to the transformer.

This document is uncontrolled and intended to be used as a guide to replacing equipment in the field. Schneider Electric have not commented or issued any reference to OH&S or quality procedures which are the responsibility of Ausgrid.
