



NOTES

- ALL STEELWORK TO BE FABRICATED IN ACCORDANCE WITH AS 4100.
- UNLESS NOTED OTHERWISE:
 - ALL HOT ROLLED FLATS TO BE GRADE 250 MINIMUM IN ACCORDANCE WITH AS 1594.
 - ALL HOT ROLLED SECTIONS TO BE GRADE 250 MINIMUM IN ACCORDANCE WITH AS 3679.
 - ALL HOLLOW SECTIONS TO BE GRADE C350 IN ACCORDANCE WITH AS 1163.
- AFTER FABRICATION, ALL BURRS AND SHARP EDGES TO BE REMOVED.
- ALL WELDING TO BE IN ACCORDANCE WITH AS 1554 PART 1.
- CONSUMABLES (ELECTRODES) SHALL BE MATCHED WITH THE STEEL TYPE IN COMPLIANCE WITH AS/NZS 1554.1 TABLE 4.6.11(a) & THE RELEVANT COLUMNS OF THE TABLE DEPENDING ON THE TYPE OF WELDING PROCESS BEING UNDERTAKEN.
- UNLESS NOTED OTHERWISE:
 - ALL WELDS SHALL BE 6mm CONTINUOUS FILLET WELDS, CATEGORY GP.
 - BUTT WELDS SHALL BE CONTINUOUS FULL PENETRATION, CATEGORY SP.
 - ALL WELDS TO BE CARRIED OUT IN THE SHOP UNLESS NOTED AS 'WELD ON SITE'.
- WELDS SHALL BE INSPECTED TO AS/NZS 1554.1 CLAUSE 7.3 (VISUAL INSPECTION OF WORK) UNLESS THE WELDING PROCESS IS SUPERVISED AND CARRIED OUT BY QUALIFIED PERSONNEL AS DEFINED IN AS/NZS 1554.1 CLAUSE 4.12.1 AND CLAUSE 4.12.2.
- AFTER FABRICATION, ALL WELDS TO BE CHIPPED FREE OF SLAG.
- AFTER FABRICATION, ALL STEELWORK TO BE HOT DIP GALVANISED TO AS 4680.
- AFTER GALVANISING, ALL HOLES TO BE CLEARED AND SHARP EDGES TO BE REMOVED.
- WHERE THE GALVANISING FINISH HAS BEEN REMOVED, AREA TO BE TREATED WITH COLD GALVANISING PAINT SIMILAR TO GALMET OR ZINCFIX. COATINGS TO BE APPLIED IN ACCORDANCE WITH THE MANUFACTURERS INSTRUCTIONS.
- DO NOT GALVANISE THE LINK.
- MAXIMUM PULL NORMAL TO THE WALL FACE - LINK TYPE L76 - 7.6 TONNE, LINK TYPE L24 - 2.5 TONNE.
- A SIGN SHALL BE PROVIDED ADJACENT TO THE PULLING EYE GIVING THE LOAD CAPACITY. EG. S.W.L. 7.6 TONNES

CAD DRAWING DO NOT MANUALLY AMEND		AMENDMENTS		SCALE		DESIGNED		DRAWN		CHECKED		APPROVED		DATE		TRIM REF		PROJECT NUMBER		DRAWING No		SHEET		AMD		SIZE																																					
1. DRAWING REDRAWN ON AUTOCAD. NOTES UPDATED. BLOCK WALLS ADDED TO EACH TYPE. LINK DETAILS UPDATED TO SUIT CURRENT AVAILABLE COMPONENTS. TYPE B NOW 300 LONG WAS 290. NOTE ADDED REGARDING ENGINEER'S CERTIFICATE.		C.SANDY 08/12/2004 D.STANBURY CHECKED:		2. ISSUED FOR CONSTRUCTION. TYPE 'A' DETAIL ADDED.		A.SPIRERI 30/06/2008 D.STANBURY DESIGNED: P.KGALLEN APPROVED:		3. NOTES REVISED ISSUED FOR CONSTRUCTION.		J.ABOULLA 12/05/2010 P.LOVARINI CHECKED: K.GALLEN APPROVED:		4. TABLE OF ANCHOR LOAD CAPACITY ADDED ISSUED FOR CONSTRUCTION.		M.LJULJIC 05/11/2011 D.STANBURY CHECKED: D.STANBURY APPROVED:		5. NOTE ADDED. ISSUED FOR CONSTRUCTION.		A.SPIRERI 10/09/2012 D.STANBURY CHECKED: D.STANBURY APPROVED:		6. TYPE 'D' ANCHOR ADDED. ISSUED FOR CONSTRUCTION.		M.LJULJIC 13/07/2015 D.STANBURY CHECKED: D.STANBURY APPROVED:		7. ANCHOR NOTE MODIFIED ISSUED FOR CONSTRUCTION.		M.LJULJIC 03/02/2015 D.STANBURY CHECKED: D.STANBURY APPROVED:		8. ANCHOR NOTE MODIFIED ISSUED FOR CONSTRUCTION.		M.LJULJIC 27/09/2015 D.STANBURY CHECKED: D.STANBURY APPROVED:		9. BORDER & TITLE BLOCK UPDATED.		M.BENNETT 09/09/2024 I.MARTINUZZI CHECKED: M.BENNETT APPROVED:		24-28 Campbell Street SYDNEY NSW 2000		Ausgrid		SCALE 1:2		DESIGNED -		DRAWN RK		CHECKED GB		APPROVED -		DATE 06/1984		TRIM REF -		PROJECT NUMBER -		DRAWING No 63678		SHEET 1		AMD 9		SIZE A1	

ISSUED FOR CONSTRUCTION

0 5 10
CENTIMETRES ON ORIGINAL DRAWING AT SCALE 1:2